# Full Bridge Power Amplifier

#### FEATURES

- Dual Power Operational Amplifiers
- ±2A Output Current Guaranteed
- Precision Current Sense Amplifier
- Two Supply Monitoring Inputs
- Parking Function and Under-Voltage Lockout
- Safe Operating Area Protection
- 3V to 35V Operation

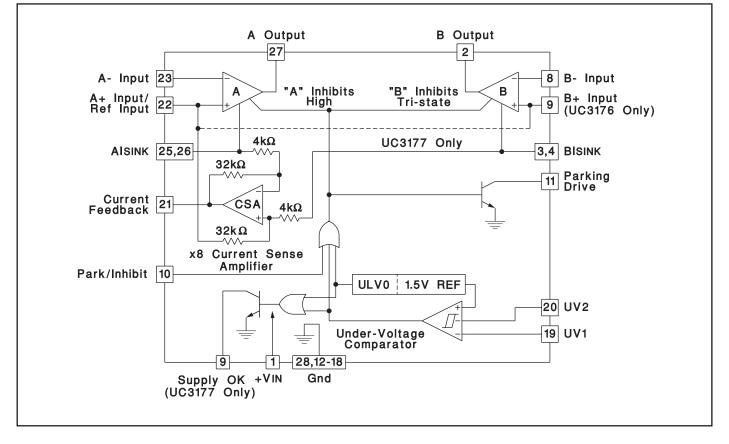
#### DESCRIPTION

The UC3176/7 family of full bridge power amplifiers is rated for a continuous output current of 2A. Intended for use in demanding servo applications such as disk head positioning, the onboard current sense amplifier can be used to obtain precision control of load current, or where voltage mode drive is required, a standard voltage feedback scheme can be used. Output stage protection includes foldback current limiting and thermal shutdown, resulting in a very rugged device.

Auxiliary functions on this device include a dual input under-voltage comparator that can be programmed to respond to low voltage conditions on two independent supplies. In response to an under-voltage condition the power Op-Amps are inhibited and a high current, 100mA, open collector drive output is activated. A separate Park/Inhibit command input.

The devices are operational over a 3V to 35V supply range. Internal under-voltage lockout provides predictable power-up and power-down characteristics.

#### BLOCK DIAGRAM



## ABSOLUTE MAXIMUM RATINGS (Note 1)

| Input Supply voltage, (+V <sub>IN</sub> )          |
|--|
| Open Collector Output Voltages                     |
| A and B Output Currents (Continuous)               |
| Source Internally Limited                          |
| Sink   |
| Total Supply Current (Continuous)                  |
| Parking Drive Output Current (Continuous)          |
| Supply OK Output Current, UC3177 (Continuous) 30mA |
| Operating Junction Temperature55°C to +150°C       |
| Power Dissipation at TC = $+75^{\circ}$ C          |
| QP package4W                                       |
| Storage Temperature65°C to +150°C                  |
|  |

#### THERMAL DATA

QP package:

| Thermal Resistance Junction to Leads, $\theta_{JL}$      | 15°C/W |
|--|--------|
| Thermal Resistance Junction to Ambient, $\theta_{JA}$    | 50°C/W |
| Thermal Resistance Junction to $C_{OSC}$ , $\theta_{JC}$ | 30°C/W |

#### **CONNECTION DIAGRAM**

| PLCC-28 (Top View)          | PACKAGE PIN FUN            | CTION |
|-----------------------------|----------------------------|-------|
| QP Package                  | FUNCTION                   | PIN   |
|                             | +VIN                       | 1     |
|                             | B Output                   | 2     |
|                             | BI <sub>SINK</sub> (Sense) | 3     |
| 4 3 2 1 28 27 26            | BISINK                     | 4     |
|                             | N/C                        | 5-7   |
| <b>1</b> 5 <u>25</u>        | B– Input                   | 8     |
| [6 24]                      | *                          | 9     |
| [7 23]                      | Park/Inhibit               | 10    |
| 8 22                        | Parking Drive              | 11    |
| 21                          | Gnd (Heat Flow Pins)       | 12-18 |
| 10 20                       | UV1                        | 19    |
| [11 19]                     | UV2                        | 20    |
| <u>12 13 14 15 16 17 18</u> | Current Feedback           | 21    |
|                             | A+ Input                   | 22    |
|                             | A– Input                   | 23    |
|                             | N/C                        | 24    |
| *Pin 9: UC3176, B+ Input    | AISINK                     | 25    |
| UC3177, Supply OK           | AI <sub>SINK</sub> (Sense) | 26    |
|                             | A Output                   | 27    |
|                             | Gnd                        | 28    |
|                             |                            |       |

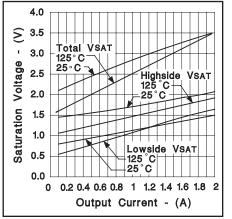
#### **ELECTRICAL CHARACTERISTICS:**Unless otherwise stated, specifications hold for $T_A = 0$ to 70°C, +V<sub>IN</sub> = 12V, $T_A = T_J$ .

| PARAMETER                                   | TEST CONDITIONS  | MIN. | TYP. | MAX. | UNITS |
|---|--|------|------|------|-------|
| Input Supply                                |  |      |      |      |       |
| Supply Current                              | +V <sub>IN</sub> = 12V   |      | 18   | 25   | mA    |
|   | +V <sub>IN</sub> = 35V   |      | 21   | 30   | mA    |
| UVOL Threshold                              | +V <sub>IN</sub> low to high   |      | 2.8  | 3.0  | V     |
|   | Threshold Hysteresis   |      | 220  | 300  | mV    |
| Power, Amplifier, A and B                   |  |      |      |      |       |
| Input Offset Voltage                        | $V_{CM} = 6V, V_{OUT} = 6V$  |      |      | 8    | mV    |
| Input Bias Current                          | V <sub>CM</sub> = 6V, Except A+ Input  | -500 | -100 |      | nA    |
| Input Bias Current at A+/Reference Input    | $(A+/REF - BI_{SINK})/36k\Omega; T_J = 25^{\circ}C$                                      | 23   | 28   | 35   | μA/V  |
| Input Offset Current B Amp<br>(UC3176 Only) | $V_{CM} = 6V$  |      |      | 200  | nA    |
| CMRR  | $V_{CM} = 1$ to 33V, $+V_{IN} = 35V$ , $V_{OUT} = 6V$                                    | 70   | 100  |      | dB    |
| PSRR  | $+V_{IN} = 5 \text{ to } 35V, V_{CM} = 2.5V$   | 70   | 100  |      | dB    |
| Large Signal Voltage Gain                   | $V_{OUT} = 3V$ , w/I <sub>OUT</sub> = 1A to $V_{OUT} = 9V$ ,<br>w/I <sub>OUT</sub> = -1A | 1.5  | 4    |      | V/mV  |
| Thermal Feedback                            | $+V_{IN} = 20V$ , Pd = 20W at opposite output  |      | 25   | 200  | μV/W  |
| Saturation Voltage                          | $I_{OUT} = -2A$ , High Side, $T_J = 25^{\circ}$  |      | 1.9  |      | V     |
|   | CI <sub>OUT</sub> = 2A, Low Side, T <sub>J</sub> = 25°C                                  |      | 1.6  |      | V     |
|   | Total V <sub>SAT</sub> at 2A, $T_J = 25^{\circ}C$  |      | 3.5  | 3.7  | V     |
| Unity Gain Bandwidth                        |  |      | 1    |      | MHz   |
| Slew Rate                                   |  |      | 1    |      | V/μs  |
| Differential IOUT Sense Error Current in    | $I_{OUT}(A) = -I_{OUT}(B), /I_{OUT} / - /AI_{SINK} - BI_{SINK} /$                        |      |      |      |       |
| Bridge Configuration                        | I <sub>OUT</sub> ≤ 200mA   |      | 3.0  | 6.0  | mA    |
|   | I <sub>OUT</sub> ≤ 2A  |      | 5.0  | 10   | mA    |
| High Side Current Limiting                  | =V <sub>IN</sub> - V <sub>OUT</sub> < 12V  |      | -2.7 | -2.0 | A     |

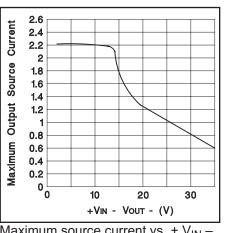
## UC3176 UC3177

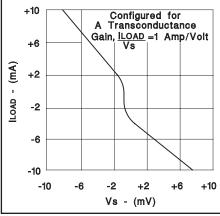
| PARAMETER                                | TEST CONDITIONS  | MIN.  | TYP. | MAX. |      |
|--|--|-------|------|------|------|
| Current Sense Amplifier                  |  | •     |      |      |      |
| Input Offset Voltage                     | V <sub>CM</sub> = 0V, A+ / REF at 6V                           |       |      | 3    | mV   |
|  | REF = 2V to 20V, $+V_{IN}$ = 35, change with REF Input voltage |       |      | 600  | μV/V |
| Thermal Gradient Sensitivity             | +V <sub>IN</sub> = 20V, REF = 10V Pd = 20W @ A or B<br>Output  |       | 5.0  | 75.0 | μV/W |
| PSRR                                     | $REF = 2.5V, +V_{IN} = 5 \text{ to } 35V$                      | 70    | 100  |      | dB   |
| Gain                                     | $/AI_{SINK}-BI_{SINK} / \le 0.5V$                              | 7.8   | 8.0  | 8.1  | V/V  |
| Slew Rate                                |  |       | 2    |      | V/µS |
| 3dB Bandwidth                            |  |       | 1    |      | MHz  |
| MAX Output Current                       | $I_{SOURCE} = +V_{IN} - V_{OUT} = 0.5V$                        | 2.5   | 3.5  |      | mA   |
| Output Saturation Voltage                | I <sub>SOURCE</sub> = 1.5mA, High Side                         |       | 0.15 | 0.30 | V    |
|  | I <sub>SINK</sub> = 5mA, Low Side                              |       | 1.4  | 1.85 | V    |
| Under-Voltage Comparator                 |  | _     |      |      |      |
| Threshold Voltage                        | Low to High, other input at 5V                                 | 1.44  | 1.50 | 1.56 | V    |
|  | Threshold Hysteresis   | 50    | 70   | 80   | mV   |
| Input Current                            | Input = 2V, other input at 5V                                  | -2.00 | 05   |      | μA   |
| Supply OK V <sub>SAT</sub> (UC3177 Only) | I <sub>OUT</sub> = 5mA   |       |      | 0.45 | V    |
| Supply OK Leakage (UC3177 Only)          | $V_{OUT} = 35V$  |       |      | 5    | μA   |
| Park/Inhibit                             |  |       |      |      |      |
| Park/Inhibit Thl'd                       |  | 1.1   | 1.3  | 1.7  | V    |
| Park/Inhibit Input Current               | At threshold   |       | 60   | 100  | μA   |
| Parking Drive Saturation Voltage         | I <sub>OUT</sub> = 100mA                                       |       | 0.3  | 0.7  | V    |
| Parking Drive Leakage                    | $V_{OUT} = 35V$  |       |      | 15   | μA   |
| Thermal Shutdown                         |  |       |      |      |      |
| Shutdown Temperature                     |  |       | 165  |      | °C   |

#### **ELECTRICAL CHARACTERISTICS:** Unless otherwise stated, specifications hold for $T_A = 0$ to 70°C, $+V_{IN} = 12V$ , $T_A = T_J$ .



Output saturation voltage vs. current.



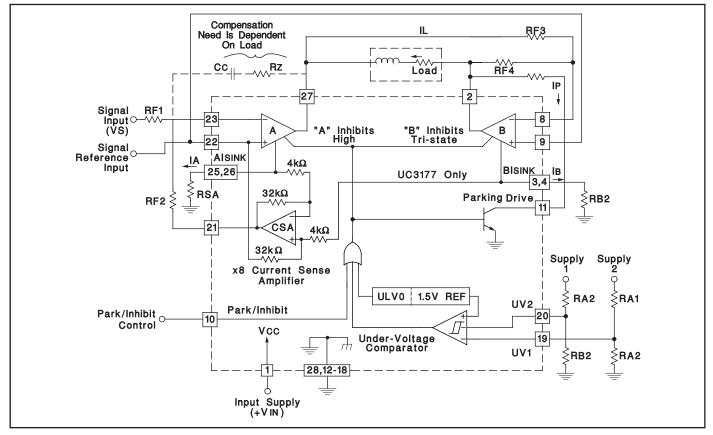


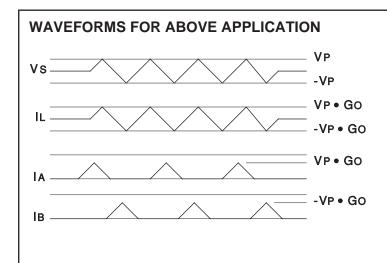
Maximum source current vs. +  $V_{IN} - V_{OUT.}$ 

Crossover current error characteristic.

### UC3176 UC3177

#### **APPLICATION AND OPERATION INFORMATION**





#### **DESIGN EQUATIONS**

Transconductance (G<sub>O</sub>) =  $\frac{I_L}{V_S} = \frac{R_{F2}}{R_{F1}} \times \left(\frac{1}{8R_S}\right)$ 

with: 
$$R_{SA} = R_{SB}$$
 and  $R_{F3} = R_{F4}$ 

Parking Current (I<sub>P</sub>) = 
$$\frac{V_{IN} - 1.5}{R_P + R_L}$$
  
where: R<sub>L</sub> = load resistance

Under-Voltage Thresholds, at Supplies High to Low Threshold,  $(V_{LH}) = 1.425 (R_A + R_B)/R_B$ Low to High Threshold,  $(V_{HL}) = 1.5 (R_A + R_B)/R_B$ 

#### PACKAGING INFORMATION

| Orderable Device | Status <sup>(1)</sup> | Package<br>Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan <sup>(2)</sup> | Lead/Ball Finish | MSL Peak Temp <sup>(3)</sup> |
|------------------|-----------------------|-----------------|--------------------|------|----------------|-------------------------|------------------|------------------------------|
| UC3176QP         | ACTIVE                | PLCC            | FN                 | 28   | 37             | TBD                     | Cu NiPdAu        | Level-2-220C-1 YEAR          |
| UC3176QPTR       | ACTIVE                | PLCC            | FN                 | 28   | 750            | TBD                     | Cu NiPdAu        | Level-2-220C-1 YEAR          |

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

<sup>(2)</sup> Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free (RoHS):** TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

<sup>(3)</sup> MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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#### TAPE AND REEL INFORMATION





## QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



| *All dimensions a | are nominal |
|-------------------|-------------|
|-------------------|-------------|

| Device     |      | Package<br>Drawing |    |     | Reel<br>Diameter<br>(mm) | Reel<br>Width<br>W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1<br>(mm) | W<br>(mm) | Pin1<br>Quadrant |
|------------|------|--------------------|----|-----|--------------------------|--------------------------|---------|---------|---------|------------|-----------|------------------|
| UC3176QPTR | PLCC | FN                 | 28 | 750 | 330.0                    | 24.4                     | 12.95   | 12.95   | 5.0     | 16.0       | 24.0      | Q1               |



## PACKAGE MATERIALS INFORMATION

4-Oct-2008



\*All dimensions are nominal

| Device     | Package Type | Package Drawing | Pins | SPQ | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|-----|-------------|------------|-------------|
| UC3176QPTR | PLCC         | FN              | 28   | 750 | 346.0       | 346.0      | 41.0        |

## **MECHANICAL DATA**

MPLC004A - OCTOBER 1994

#### PLASTIC J-LEADED CHIP CARRIER

## FN (S-PQCC-J\*\*)



NOTES: A. All linear dimensions are in inches (millimeters).

B. This drawing is subject to change without notice.

C. Falls within JEDEC MS-018



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